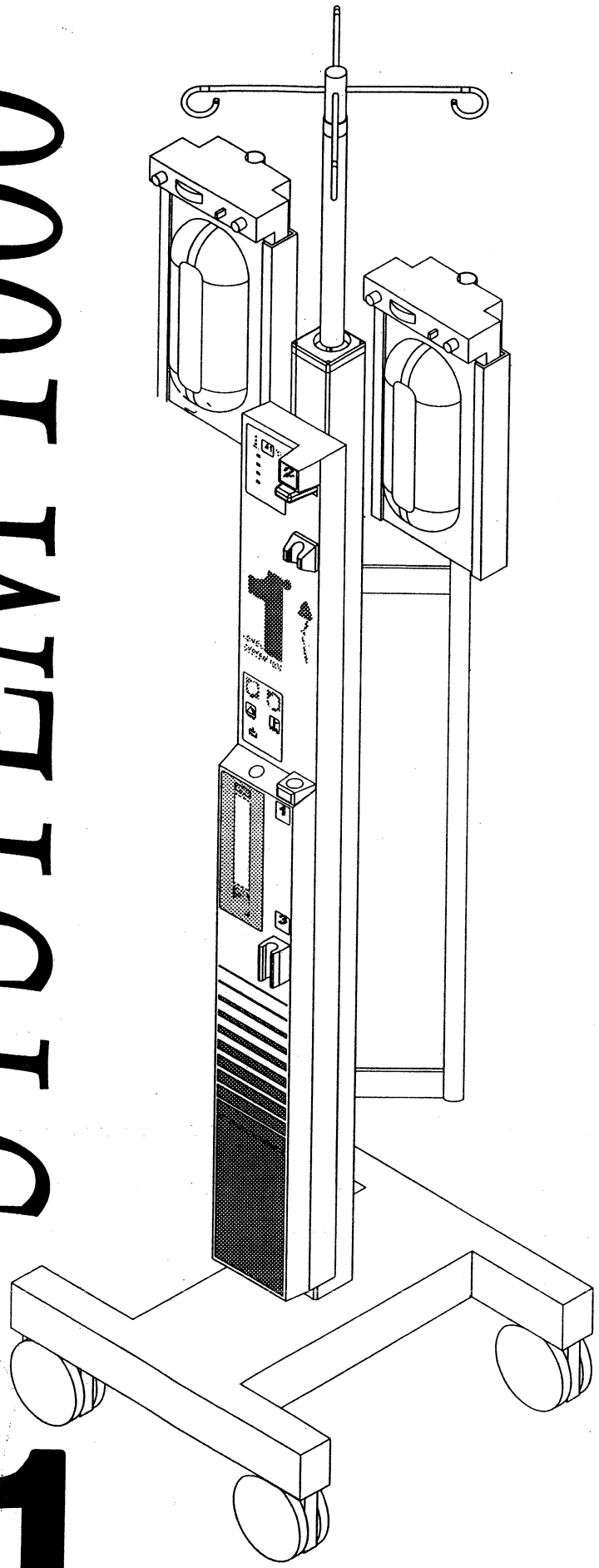
SYSTEM 1000



System 1000 Fluid Warmer 110V

Operator's and Service Manual

SIMS Level 1, Inc.
160 Weymouth St.
Rockland, MA 02370 USA

USA/Canada: 1-800-5LEVEL1
(781) 878-8011
Fax: (781) 878-8201

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P/N: 4533700 Rev:F

LEVEL 1

SIMS SMITHS INDUSTRIES Medical Systems

System 1000 Operator's & Service Manual

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*Cover pictures the System 1025, a combination of the System 1000 Fluid Warmer and two accessory H-2 Pressure Infusion Chambers.

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Rev F
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About This Manual

This manual contains important information about the safe assembly, use and service of the System 1000 fluid warmer. SIMS Level 1, Inc. urges you to read this manual carefully and follow its recommendations to assure successful use of the System 1000.

! WARNING !

Messages that are headed by **"! WARNING !"** indicate information or procedures that if not followed correctly can cause improper results, damage to the equipment, injury to personnel, or patient death.

Messages that are headed by **"CAUTION:"** indicate information or procedures that if not followed correctly can cause improper results and damage to the equipment.

Messages that are headed by **"NOTE:"** indicate information or procedures that if not followed correctly can cause improper results.

Purpose

The SIMS Level 1 System 1000 fluid warmer has been designed for safe, rapid in-line warming of I.V. fluids as they are administered to patients. Disposable sets designed for warming at various infusion rates are available. Blood and I.V. solutions may be infused through the SIMS Level 1 I.V. Sets, and will be delivered at temperatures near 40°C.

High flow capacity, warm fluid delivery, simple operation, and continuous on-board safety systems make the System 1000 the ideal choice for all procedures requiring routine to rapid infusion of normothermic fluids. Typical uses of the system include blood and solution warming during elective surgery, in the I.C.U., the Emergency Room and in Trauma.

Concept

The System 1000 fluid warmer consists of a reusable hardware device and a single-use disposable set. Similar to extracorporeal warming technology found in the heart room, warmed water is rapidly circulated through a disposable anodized aluminum tube to warm fluids as they are delivered to the patient. The use of a thermal conductor, rapid warm water circulation, and counter-current flow all contribute to the high warming capacity of the System 1000.

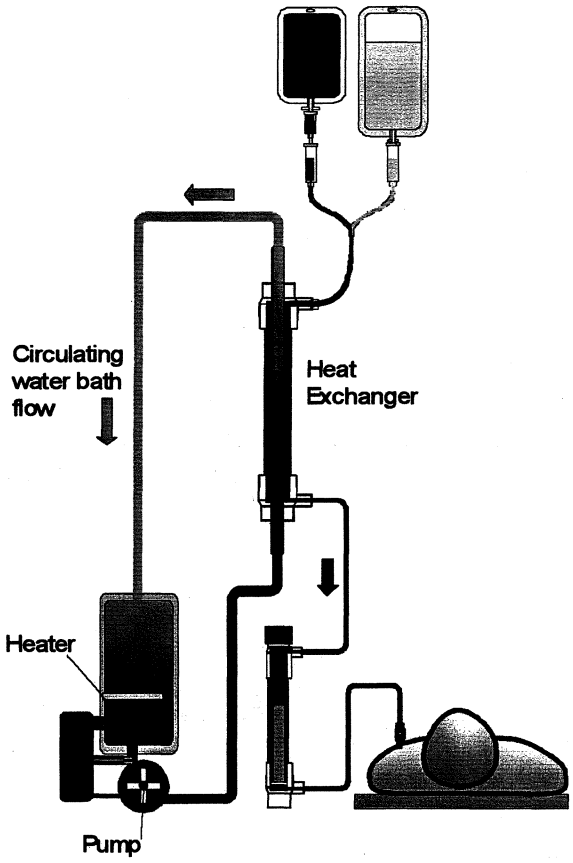


Figure 1. Block diagram of SIMS Level 1 fluid warmers.

Figure 1 diagrams the System 1000 and its operation. An onboard pump circulates warm water through the aluminum heat exchanger in the disposable set. Note that the circulating water bath and the infusate flow against each other, or counter-current, which maximizes heat transfer. This diagram describes the essence of all SIMS Level 1 fluid warmers.

System Features

Filter with Gas Vent

SIMS Level 1 D-series Disposable Sets employ a unique "hands-off" Gas Vent which vents micro-bubbles of gas that are released from fluids as they are warmed. In many other warming systems, these micro-bubbles are actually delivered to the patient along with the warmed fluids.

The Filter with Gas Vent assembly in each I.V. Set contains a 170-micron screen filter to trap macro-aggregates found in blood products. This filter assembly has luer-lock

connections and can be easily changed out without patient disconnection, or repriming of the entire disposable set. The Filter with Gas Vent should be changed every three hours or when the filter becomes clogged, which ever comes first.

Temperature Control

The System 1000 employs a safe circulating water heating system, inherently free of any "hot spots." The primary temperature control circuit sets the circulating water bath to a temperature of approximately 42°C for efficient heat exchange and maximum fluid warming.

Flanking I.V. Pole Brackets

The sturdy design of the System 1000 offers a compact, custom I.V. pole mount set up. This versatile workstation features flanking side poles for SIMS Level 1 pressure infusers, syringe pumps or infusion pumps.

Unpacking and Set Up

The System 1000 packaging should contain the following items:

Contents	Quantity
H-1000 Warming Unit	1
H-1000 I.V. Pole Base	1
H-1000 I.V. Bag Hanger	1
H-1000 I.V. Pole with Flanking Brackets	1
Accessory Pack:	
H-1000 Manual	1
D-series Instruction Card	1
Y-Connector	1
Black Pneumatic Tubing	1
Hex Wrench	1

1. Place the base upright on its wheels. Lock casters to prevent pole movement during set up.
2. Remove the three threaded pole screws on the vertical base tube. Slide the I.V. pole with flanking brackets down over the vertical base tube lining up the three screw holes in the pole with the three screw holes in the base as shown in Figure 2. Note: the flanking brackets should face the longer side of the base.
3. Thread the three pole screws back through the holes at the base of the pole and tighten.
4. Attach the System 1000 warming unit to the flanking brackets by sliding the eight threaded screws on the back of the unit into the eight keyhole notches on the flanking I.V. pole brackets. (Refer to Figure 2.) Tighten all eight screws to secure warmer to I.V. pole and flanking brackets.
5. Lock I.V. bag hanger into place on the top of the I.V. pole.

6. Close the drain valve (seen in Figure 6) on the bottom of the unit. Remove the fill port plug on the front of the unit and fill the tank with 1.4 liters of distilled water. Replace the fill port plug.

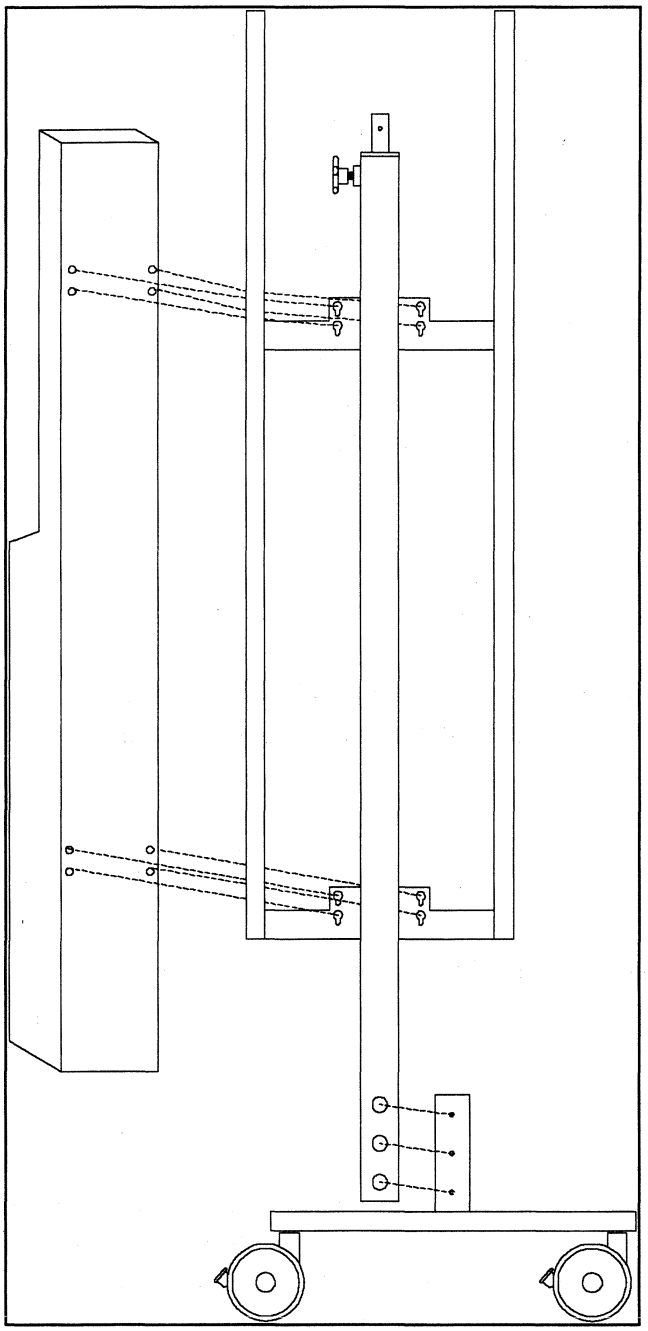


Figure 2. System 1000 assembly.

CAUTION: Tap water will increase earth leakage current. For proper system operation and component life, use only DISTILLED WATER in the water reservoir.

7. Plug the unit into the appropriate electrical outlet. (See specifications for details.)

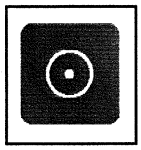
CAUTION: This device must be assembled and tested by SIMS Level 1 technical personnel, an authorized distributor of SIMS Level 1 or a trained biomedical engineer prior to placing the device into service. Refer to the **Testing** section of this manual for complete system testing instructions.

System 1000 Hardware

The System 1000 has an onboard water supply heated to 42°C. This temperature controlled water supply is rapidly circulated through the heat exchanger of the disposable set. Two independent circuits continuously control and monitor water temperature, and will shut the system down and alarm in the event of an water over temperature condition.

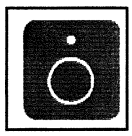
Power and Alarm Test Panel

The power and alarm test panel on the front of the System 1000 cabinet is shown in Figure 3 below. It contains four membrane switches. Only a gentle press is required to activate each switch.



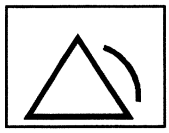
1. POWER ON

The green switch on the left powers **ON** the System 1000 warming unit including the onboard compressor for the pressure infuser accessory system.



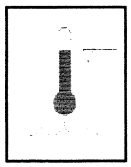
2. POWER OFF

The orange switch on the right powers **OFF** the unit.



3. ALARM TEST

This alarm test button confirms proper operation of visual and audible alarm systems. Press and hold this button to test alarm systems. When the switch is released the WATER OVER TEMPERATURE alarm will continue to sound. This is normal operation. To clear the alarm condition, turn the unit OFF and then back ON again.



4. OVER TEMPERATURE TEST

This alarm test button confirms proper operation of the OVER

TEMPERATURE circuitry. Press and hold this button to test this alarm circuitry. When the switch is released the WATER OVER TEMPERATURE alarm will continue to sound. This is normal operation. To clear the alarm condition, turn the unit OFF and then back ON again.

Figure 3. Power and Alarm Test Panel

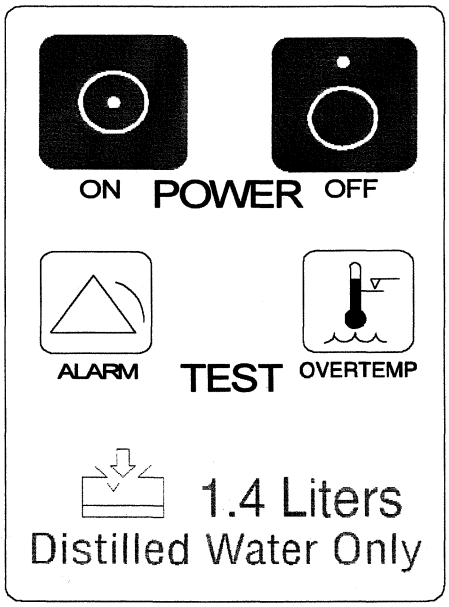
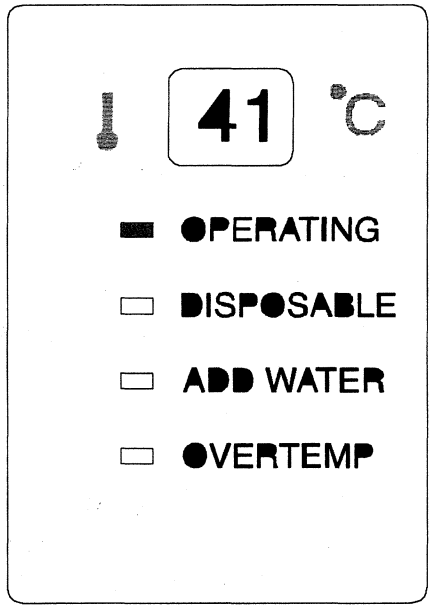
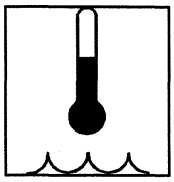


Figure 4. Display Panel



Display Panel

The display panel shown in Figure 4 contains visual information that continuously indicates the status of the System 1000 during operation. Five displays provide information for safe, convenient use of the device.



1. CIRCULATING WATER BATH TEMPERATURE

Displays temperature of the circulating water in °C. Note that this is not the temperature of the fluid delivered to the patient, but the temperature of the heat source.

2. OPERATING

This GREEN indicator illuminates when the power switch is ON and the heat exchanger has been properly installed.

3. DISPOSABLE
This RED indicator and pulsing AUDIBLE ALARM indicate the disposable set is NOT properly installed. There is also a RED indicator next to the top socket that illuminates if the #2 socket is NOT seated properly.

4. ADD WATER
This RED indicator and pulsing AUDIBLE ALARM indicate additional distilled water must be added to the water reservoir.

5. OVERTEMP
This RED indicator and AUDIBLE ALARM indicate a water over temperature condition.

NOTE: When any one or more of the alarms are activated, and the red indicators are illuminated and the audible alarm is sounding, no water is circulating and no fluid warming is taking place.

Interlocks

Three low voltage interlocks are located in the cabinet. They sense the presence of a properly installed disposable heat exchanger and filter with gas vent. These interlocks prevent the pump from circulating water when there is no disposable in place. If the "DISPOSABLE" alarm is activated and the light next to the #2 interlock socket is illuminated, press the #2 socket down firmly to engage the interlock switch.

The System 1000 display panel provides information for safe, convenient set-up and use of the device.

Accessories: System 1025 Pressure Infusers

The System 1000 is equipped with an onboard compressor that is used to operate two SIMS Level 1 pressure infusion chambers (H-2's). Pressure infusion chambers are sold separately as an accessory to the System 1000. The System 1000 combined with two H-2 pressure infusion chambers is referred to as the *System 1025*. Pressure infusers are not required to operate the System 1000, but are a valuable accessory to complete this total fluid management system.

System 1025 pressure infusers provide controlled, convenient pressurization of blood and I.V. solution bags for rapid administration of I.V. fluids. These automated pressure chambers quickly reach and hold a preset pressure of 300 mmHg for high speed fluid delivery not possible with manually pumped pressure cuffs. The factory set 300 mmHg pressure is constant and not adjustable. At 300 mmHg pressure, flow rates may be altered by adjusting the roller clamp on the Level 1 D-series disposable I.V. fluid warming set.

With the System 1025 infusion chambers, pressure can be applied or released with the throw of a switch. Empty I.V. fluid bags can be de-pressurized, replaced and re-pressurized in seconds. Each pressure infuser contains an expansion bladder to squeeze the bag contained in the chamber. Each H-2 chamber can accommodate either a 500 ml bag or a 1000 ml bag. And a safety relief valve is also contained in each chamber to help prevent *over*-pressurization of fluid bags.

If you have purchased a pair of pressure infusion chambers, please refer to the following pressure infuser set up instructions for proper installation.

Packaging for each pair of System 1025 pressure infusers should contain the following items:

Contents	**Quantity**
H-2 Pressure Infuser	2
Y-Connector	1
Black Pneumatic Tubing	1

Set Up and Use

CAUTION: This device must be assembled and tested by SIMS Level 1 technical personnel, an authorized distributor of SIMS Level 1 or a trained biomedical engineer prior to placing the device into service.

! WARNING !: Level 1 pressure chambers are to be used only as an accessory to Level 1 fluid warmers. Do not connect to compressed gas bottles, O.R. Air, or any other pneumatic pressure source.

1. Loosen the two pole mounting thumb screws on the back of one H-2 pressure chamber as seen in Figure 5. Slide the H-2 over the top of a flanking bracket.

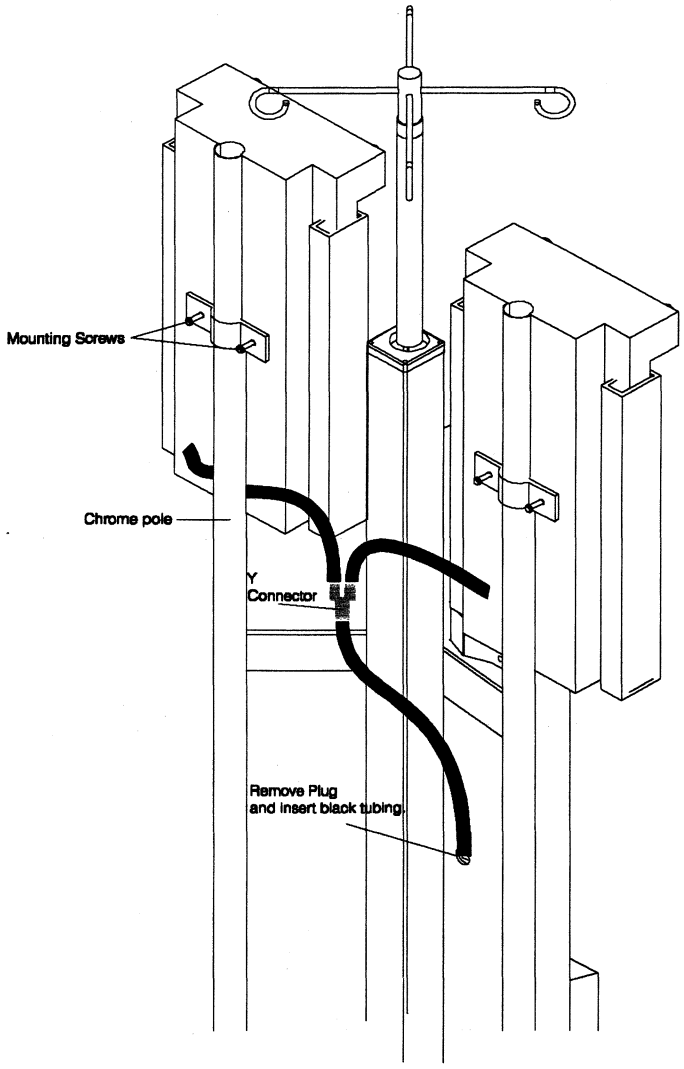


Figure 5. Installing Pressure Infusers

2. Secure the H-2 in place by tightening the two pole mounting screws.

3. Repeat steps 1 and 2 for the second H-2 pressure chamber.

4. Remove the orange plug from the red ring connector located on the back of the H-1000. This is done by depressing the red plastic ring and pulling the plug out.

5. Press the piece of black pneumatic tubing firmly into the connector on the back of the H-1000 until it bottoms out. Press the other end of the tubing into the bottom of the Y-Connector.

6. Press the black tube from one of the H-2s into the Y-connector. Press the black tube from the other H-2 into the Y-connector.

Once the System 1000 is turned on, 300 mmHg pressure can be automatically applied by pushing the toggle switch on the top front of the H-2 chamber all the way over to the "+" or ON position. Always make sure that the chamber door is closed and latched when pressure is activated.

With Level 1 pressure infusion chambers properly installed, the H-1000 fluid warmer becomes the System 1025, a complete fluid management system.

To Load

In order to help avoid inadvertent infusion of air to the patient, the following warnings should be observed:

! WARNING !:

Remove all air from solution bags.

! WARNING !:

Not for use with commercial I.V. solution bags less than 1 liter with air.

! WARNING !:

Not for use with autotransfusion bags.

1. Set up and prime Level 1 D-series disposable I.V. fluid warming set following the instructions on disposable package.

2. Flip toggle switch on the top front of the H-2 chamber all the way over to the "-" or OFF position.

3. Open chamber door by swinging out hinged latch on right side.

4. Hang air-free solution bag on door post.

NOTE: Each pressure chamber can hold either a 500 ml bag or a 1000 ml bag. For a 500 ml bag, the hanging post is located on the inside of the door. For a 1000 ml bag the post is located on the top of the door. For optimum drainage of 1liter bags, the upper molded post is for longer style bags. The lower molded post is used for standard size bags.

5. Close door and secure side latch.

To Pressurize

CAUTION: Be certain latch is secure before chamber is pressurized. Never pressurize with door open.

CAUTION: Do not exceed 300 mmHg.

1. Push toggle switch all the way over to the "+" or ON position. Observe pressure gauge to ensure 300 mmHg (approx.) is achieved.

NOTE: The pressure is not adjustable on this device. The fluid warmer power switch must be ON for pressure chambers to operate.

To Unload

1. Push toggle switch all the way over to the "-" or OFF position. This will release pressure in the chamber and deflate the bladder.

2. Open door and remove the fluid bag.

NOTE: Chamber pressure must be released before the pressure chamber door can be opened.

To Clean
Please refer to the maintenance section of this manual for complete cleaning and disinfecting procedures for the System 1025 pressure infusers.

Disposables: Set Up and Performance

! WARNING !:

Refer to D-series disposable packaging for complete set up and priming instructions, indications and contraindications warnings, and cautions, and additional product information.

Setting Up Disposable Sets

SIMS Level 1 D-series disposable sets have been designed to be highly effective and easy to use in combination with the System 1000 fluid warming hardware. By following the simple 1-2-3 blocks found on the System 1000 fluid warmer, properly trained users can confidently have the system safely set-up and operating within seconds.

Following the numbers found on the System 1000:

1. Push the bottom end of the heat exchanger into the bottom heat exchanger #1 socket. Be sure the heat exchanger is fully seated.

! WARNING !:

Do not bend heat exchanger tube. Bending the heat exchanger tube may damage the inner aluminum tube. If the tube is bent, serious patient injury or death could result.

2. Slide the top #2 socket up. Snap the heat exchanger into the heat exchanger guide. Be sure it is fully seated. Slide the top heat exchanger socket down over the heat exchanger tube.

If the top socket is not pressed down correctly, a red indicator next to the top socket will illuminate. When the top socket is properly seated the red indicator will go out.

3. Snap the Filter with Gas Vent into the #3 holder on the front of the cabinet.

4. Press the green power switch on the front of the cabinet to turn ON the unit

and allow it to reach operating temperature while the disposable set is being primed. It takes between 3 and 7 minutes for the water in the System 1000 to reach operating temperature.

When the System 1000 is plugged in and turned ON and the disposable set is correctly installed, the green "OPERATING" light will illuminate and the water temperature will begin to increase on the display panel. If the disposable set is incorrectly installed and the unit is turned ON, the red "DISPOSABLE" light will illuminate and an intermittent alarm will sound.

Priming Disposable Sets

! WARNING !:

Set up, priming and use require aseptic technique. Follow applicable hospital policy and procedures.

! WARNING !:

Remove all air from fluid bags before spiking with D-series disposable set.

! WARNING !:

All air must be removed from fluid lines prior to patient connection. Failure to do so could result in the introduction of air to the patient.

! WARNING !:

Monitor fluid lines to ensure they are air-free. Never infuse fluids if there are bubbles in the line between the filter chamber and patient connection.

1. Close the Y-set clamps.

2. Remove one bag spike cap and spike it into an air-free fluid bag with a twisting motion.

3. Hang the fluid bag from the adjustable I.V. pole and open the lead clamp to the I.V. bag.

4. Squeeze the drip chamber to the I.V. bag so it is 1/3 to 1/2 full.

5. Remove the male luer cap on the patient line and open the Y-set clamp to the I.V. bag.

6. Close the patient line clamp when the disposable set is completely primed. The filter with gas vent will self prime.

7. Gently tap the filter with gas vent against the cabinet to release all trapped air. Priming is complete. Make patient connection without entrapping air.

8. Adjust the flow rate using the roller clamp.

Filter with Gas Vent Replacement in I.V. Disposable Sets
Replace the filter with gas vent every THREE HOURS or when the filter becomes clogged or air is slowly vented. Replace with Level 1 product number F-10 or F-30. Refer to the disposable packaging for appropriate filter replacement product number.

! WARNING !:

Replacement filter with gas vent must be fully primed before continuing infusion. Thoroughly check patient line for air bubbles before opening roller clamp. If air bubbles are present, disconnect from the patient and re-prime before continuing infusion.

1. Close all clamps on the D-series disposable set and on new filter with gas vent.

2. Remove the used filter with gas vent from the holder while still connected to the disposable set.

3. Install the new filter assembly into the #3 holder.

4. Using aseptic technique, disconnect upper luer-lock fitting, and after removing upper male luer end cap from the new filter, connect the set to new filter inlet.

5. Holding the used filter horizontally, disconnect the lower patient line luer-lock. Connect the used filter luer-lock fittings together and discard.

6. With the filter outlet tube clamped, open the clamps above the filter. The filter with gas vent will self prime.

7. Slowly release the outlet tube clamp and allow the outlet tube to fill completely.

8. Remove the second luer-lock end cap and connect outlet tube luer-lock to patient line.

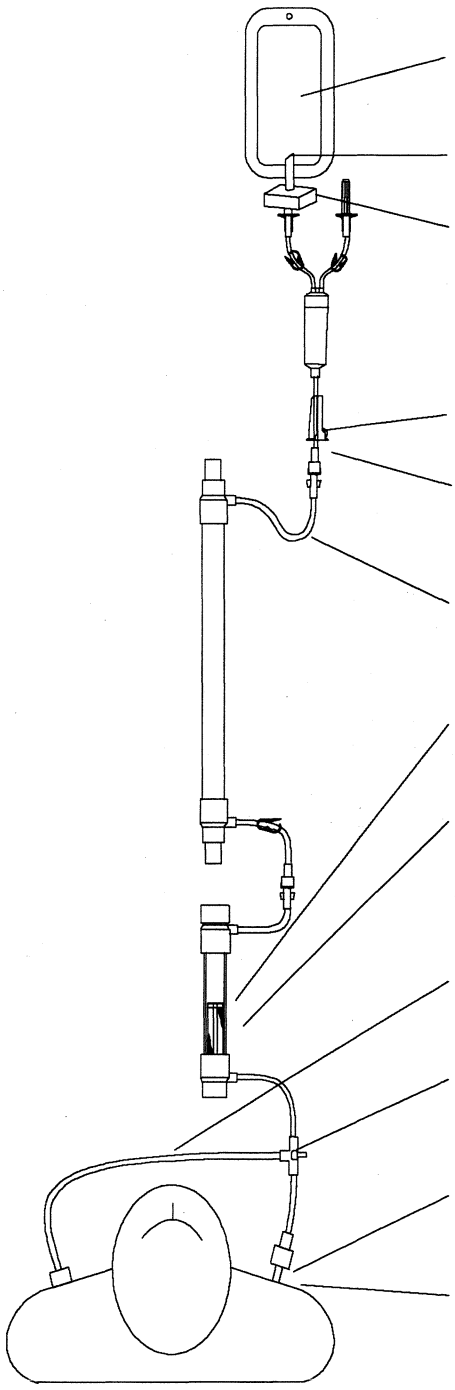
9. Remove the filter with gas its from its holder and tap it against the cabinet several times until all trapped air bubbles have been vented out. Return the filter to its holder.

Note: The "DISPOSABLE" alarm will be activated whenever the filter with gas vent assembly is removed from its #3 holder.

Trouble Shooting Hardware

PROBLEM	THINGS TO CHECK
No Power	Make sure that the unit is plugged in and the power switch is ON. Is it plugged into correct circuit?
Disposable Alarm	Make sure that the heat exchanger and filter are properly installed and the top (#2) socket is down. If the top (#2) socket is not properly seated, the red light next to it will illuminate.
Add Water Alarm	Make sure that the water tank is filled above the minimum mark level. Fill or top off the tank with DISTILLED water only.
Over Temperature Alarm	Turn off the power switch to clear the water over temperature alarm. Turn on the power switch again. If the unit continues to alarm, remove it from service for repair.
Hot Cabinet	Make sure that the air inlet on the bottom of the unit is not blocked or clogged with dust.
Difficult to Install Heat Exchanger	Lubricate the O-Rings in heat exchanger (#1) and (#2) sockets with silicone. Order Part # 8004003 to replace O-Rings.

Trouble Shooting Slow Flow Rates



Many factors which are insignificant in low fluid administration are restrictors of higher flow infusion. If you encounter flow restriction with any Level 1 Fluid warmer, CHECK EACH OF THESE POSSIBLE CAUSES.

OLD BLOOD
Stored blood begins to develop particulate within 5 to 7 days. This may partially block fluid pathways, impeding flow.

FULLY SPIKED BAG
Bag port membranes may only be split, not compleatly pierced.

BAG PORT FILTER(if used)
40 micron to 80 micron filters used between the blood bag and the bag spike of the Disposable set may restrict flow because:

1. Cold, viscous blood does not flow well through small pore filters.
2. As they are directly connected to the source of particulate with no pre-filtering, they clog quickly.
3. They may trap air which can block filter media surface area.

CLAMPS PARTLY ENGAGED
Check to be sure all clamps are FULLY open.

TUBE SET
Leaving clamps engaged for extended periods of time when the Disposable Set is not in use (such as pre-set-up) will cause the tubing to take a SET in the clamped position.

TUBE KINK
Be sure no tube kinks are present anywhere in the set, especially in the Y-set when a pressure cuff is employed and the I.V. Pole is used in a lowered position.

TRAPPED AIR IN FILTER
As noted in the Priming Instructions, remove the Filter from the holder and tap against the Cabinet to dislodge air bubbles and allow them to vent out.

CLOGGED FILTER
If good quality blood is used, this filter should never cause flow restriction. In the event of a clogged filter, this component may be changed. See REPLACING FILTERS section of this manual. If frequent clogging is encountered, discuss the QUALITY of the blood being used with you Blood Bank.

EXTENSION LINES
Use only extension lines with a bore of .130" (3.3 mm) or larger, equipped with large bore fittings, such as Level 1 Part No's. X-36 or Y-30.

STOPCOCK or Y ADAPTER
Any fittings attached to the male luer-lock at the end of the Patient Line should have large bores. If their bores are smaller than the male luer-lock bore, they are restrictors.

NEEDLE or CATHETER
If possible, use a minimum 18 Gauge needle or 16 French catheter. Smaller sizes will reduce flow.

Testing

The System 1000 is equipped with disposable set sensing interlocks. To operate the device and perform testing operations, a SIMS Level 1 non-sterile, not-for-patient-use D-series disposable set with heat exchanger and filter assembly must be in place.

! WARNING ! Do not attempt to defeat the disposable sensing interlocks or try to operate the System 1000 without a disposable set in place. Water may spill from the unit if the interlocks are defeated.

CAUTION: Prior to placing the System 1000 into service, the device must be tested by SIMS Level 1 technical personnel, an authorized distributor of SIMS Level 1 or a trained biomedical engineer. Periodic testing and maintenance should be performed by a biomedical engineer or trained personnel.

NOTE: Refer to Maintenance and Testing Log section of this manual for safety testing frequencies and intervals.

Add Water Alarm

The System 1000 is equipped with a float switch which senses the water level in the onboard reservoir. When the water level is too low, a red indicator on the display panel illuminates and an audible alarm sounds. In the alarm condition the pump will not circulate water.

With a test disposable set in place, the ADD WATER alarm may be tested by turning the drain valve on the bottom of the unit 90 degrees clock wise and allowing water to drain out into a container. Drain until the water level falls below the minimum mark on the water tank.

Disposable Alarm

Three interlocks sense a properly installed disposable set. If a disposable heat exchanger and filter assembly is not in place and the power switch is ON, a red indicator will illuminate and an audible alarm will sound. With a disposable in place and the unit operational, the interlocks may be tested one at a time by following these simple steps.

1. Top heat exchanger socket.
Slide up slowly, two red indicators will illuminate, one on the display panel and one next to the #2 socket and the audible alarm will sound.

2. Heat exchanger interlock.
Gently pull on the middle of the heat exchanger. A red indicator on the display panel will illuminate and the audible alarm will sound.

3. Filter holder interlock.
Remove the Filter with Gas Vent assembly, a red indicator on the display panel will illuminate and the audible alarm will sound.

Water Over Temperature Alarm

Press and hold the Water Over Temperature alarm test button on the power and test panel on the front of the unit. The display will jump to 45°C (as long as the button is pressed on), and the red over temperature indicator will illuminate and the audible alarm will start to pulse.

NOTE: The Water Over Temperature alarm test button fully tests the over temperature *circuitry* of the system, not just the visible red display indicator and the audible alarm.

NOTE: *Pressing the Water Over Temperature test button or the Alarm test button will disable the System 1000 even after the buttons have been released. The unit must be shut off and then re-started to clear the alarm condition.*

Alarm Testing

The audible alarm and all RED indicator lights may be tested by pressing the Alarm test button on the power and test panel on the front of the cabinet.

NOTE: *Pressing the Alarm test button or the Water Over Temperature test button will disable the System 1000 even after the buttons have been released. The unit must be shut off and then re-started to clear the alarm condition.*

Performance Testing

Periodic testing of the overall operating efficiency of the System 1000 can be accomplished in one of two simple ways:

1. COLD START TEST

NOTE: This performance test requires a SIMS Level 1 non-sterile, not-for-patient-use D-series disposable set to be installed properly on the System 1000.

Store the System 1000 fluid warmer in a room where the room temperature is approximately 21°C (70°F). With a non-sterile D-series disposable set in place, note the time, and then turn the power switch ON. The green "OPERATING" indicator will illuminate. Rapidly rising numbers will appear on the circulating water bath temperature display. A 41°C temperature reading will appear in approximately 3 to 7 minutes on an efficiently operating unit.

NOTE: If the system 1000 does not pass the cold start test, it should be returned to SIMS Level 1 or an authorized distributor of SIMS Level 1 for service. Do not attempt to change the calibration settings.

2. THERMAL CALIBRATION WELL (TCW).

Available from SIMS Level 1, a TCW may also be used to test performance and confirm proper calibration of the water bath temperature. (Part # 8003002)

NOTE: Use of the TCW requires a digital thermometer NIST traceable and accurate to within 0.1°C.

Required probe size:
0.099" OD maximum (0.25 cm)
0.50" - 1.50" long (1.27 - 3.81cm)

A short procedure to verify the displayed circulating water bath temperature is as follows:

1. Install TCW in machine in normal heat exchanger position (Socket #'s 1 & 2) and install a test filter assembly at holder (#3).

2. Turn the machine on and allow to warm up for 20 minutes. Insert thermometer probe fully into well and allow display to stabilize. Compare temperatures.

3. The System 1000 display will be within 0.3°C of the thermometer display on a correctly calibrated unit.

   Examples:

   a. If the thermometer reads 41.4°C and the System 1000 is within the range of 41.1°C - 41.7°C, performance is acceptable.

b. If the thermometer reads 42.0°C and the System 1000 is within the range of 41.7°C - 42.3°C, performance is acceptable.

NOTE: If the system does not conform to within these specifications, it should be returned to SIMS Level 1 or an authorized distributor of SIMS Level 1 for service.

3. D-SERIES CALIBRATION THERMOMETER ("TempCheck").
Available from SIMS Level 1, the TempCheck device may also be used to test performance and confirm proper calibration of the water bath temperature. (Product Code # DSTA-40, part # 8001040)

The D-series TempCheck device accurately verifies the temperature of the System 1000 circulating water bath. It plugs into the auxiliary outlet on the bottom of the H-1000 (See Figure 6) and does not require a separate NIST traceable digital thermometer for operation.

Maintenance

CAUTION: Periodic maintenance and testing should be performed by a biomedical engineer or trained personnel.

NOTE: Refer to Maintenance and Testing Log section of this manual for maintenance and safety testing frequencies and intervals.

EVERY USE:

1. CLEAN EXTERIOR

Clean the entire System 1000, or System 1025 with a spray of warm soapy water solution or a commercial non-abrasive cleaner and a soft cloth after every use. Cold sterilizing solutions may be used, but strong chemical concentrations may discolor some of the plastics on the device. Do not use cleaning agents containing abrasives.

NOTE: The H-2 pressure chambers can be partially disassembled for cleaning if needed.

a. To remove the door, open the door and push the door up to compress the spring and lift bottom end of door out of the slot.
b. To remove the latching hinge, open he latch and pop out of the slot.
c. To remove the air bladder, pull top of bladder away from housing. The bladder is attached with velcro. Disconnect the pneumatic fittings attached to the bladder valves. To disconnect the fittings depress the ring closest to the bladder. The bladder is now disconnected from the housing. Ensure the fitting and attached air lines remain accessible.
d. To reassemble latch, place the latch evenly onto the slot, then pop latch into place.
e. To reassemble door, slide hinge pin at top of door into the hole until spring is fully compressed. Next, slide bottom hinge pin of door into the hole of channel.
f. To replace the air bladder, press the large bladder valve into the ½" straight union pneumatic fitting, and the tubing attached to the small bladder valve, into the ¼" straight union pneumatic fitting. Tuck the fittings inside of the enclosure. Align bladder with the pressure chamber depression and press to engage the mating velcro strips.

For external disinfecting, a 10% bleach /distilled water solution may be used.

CAUTION: Do not autoclave.
Do not use alcohol, abrasive cleaning agents, or solvents.
Do not immerse any part of the System 1025 in liquids.

2. GENERAL INSPECTION
Visually check the condition of the device. Remove any unit from service which shows physical damage or one in which the test disposable set does not install easily.

EVERY 30 DAYS:
1. CHANGE DISTILLED WATER
Drain the water by turning the drain valve shown in Figure 6 clockwise 90 degrees. Drain until the tank is completely empty. Close the drain valve, remove the fill port plug on the front of the cabinet and refill the water reservoir with distilled water. Replace the fill port plug.

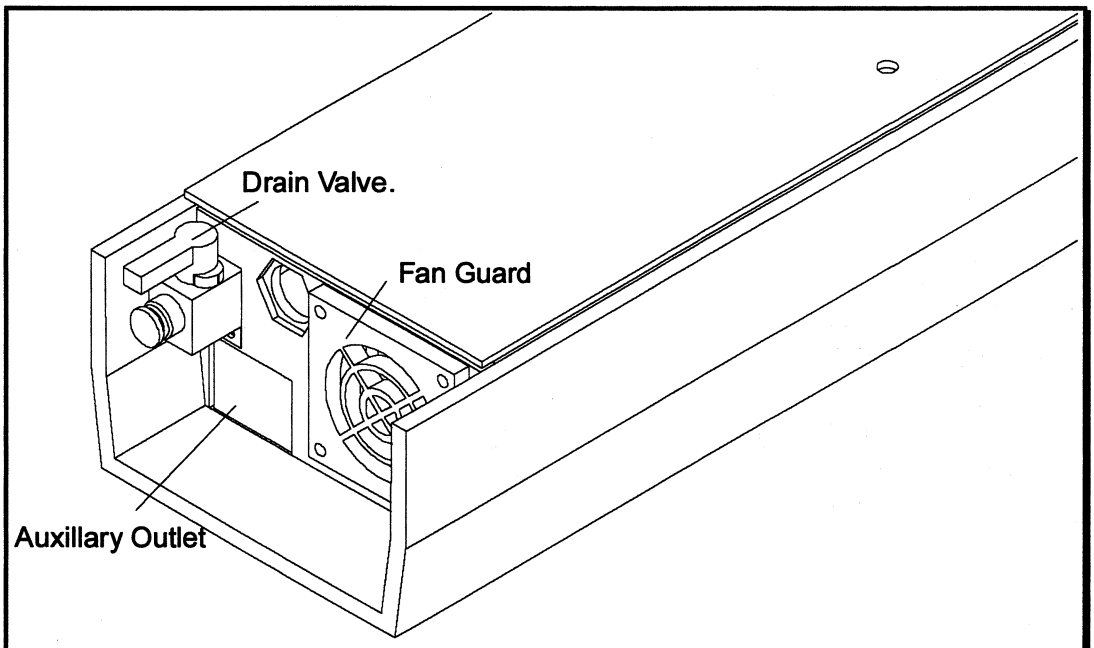


Figure 6. Bottom view of H-1000. Shows location of Drain valve, Fan filter (guard), and Auxiliary outlet.

2. LUBRICATE O-RINGS
Place a small amount of silicone lubricant on a cotton swab or the a finger tip and apply all around the O-Rings in the bottom (#1) and top (#2) heat exchanger sockets. It is not necessary to disassemble the sockets to lubricate them.

EVERY 12 MONTHS:
1. REPLACE O-RINGS
Remove the O-Rings by pulling them out of the bottom and top sockets with a pair of needle nose pliers or by prying them out with a small screw driver. Lubricate the new O-Rings and then press them into place.

2. CLEAN FAN FILTER
Remove the black plastic fan filter from the bottom of the unit. It is located "inside of " the four fan guard screws and snaps in and out. Clean it with warm soapy water, allow it to dry, and snap it back into place.

Maintenance and Testing Log

All maintenance and testing should be done by qualified personnel.

Every 30 days:

Change Distilled water												
Lubricate O-Rings												
Test Alarm Switch												

Every 12 months:

Replace O-Rings										
Clean Fan Filter										
Test Add Water Alarm										
Test Disposable Alarm										
Test Over Temp Alarm										
Performance Test/ Verify Temperature Calibration										

Service

NOTICE: ALL SERVICE MUST BE PERFORMED BY SIMS LEVEL 1, INC. OR ITS AUTHORIZED AGENTS. SERVICE BY OTHERS VOIDS THE WARRANTY AND TRANSFERS LIABILITY FOR MALFUNCTIONS OF THE DEVICE TO THE SERVICING ORGANIZATION.

Warranty Service

Units received for repair which have not been obviously abused or impact damaged and still under warranty will be promptly repaired and returned at no charge. Contact your authorized distributor, or the SIMS Level 1 Service Department before shipping the unit to SIMS Level 1 for repair. The Service Department will issue a Return Goods Authorization Number (RGA #). The Service Department will need the SERIAL NUMBER of the unit and a description of the problem.

This SIMS Level 1 Fluid Warmer is warranted by SIMS Level 1, Inc. to be free of material and workmanship defects for a period of 1 year (12 months) from the date of purchase, abuse and impact damage excluded. SIMS Level 1 reserves the right to replace any or all components in lieu of repair. During the period this

warranty is in effect, any SIMS Level 1 H-1000 or H-1025 Fluid Warmer found to be defective and shipped to SIMS Level 1, shipping costs prepaid, will be repaired or replaced. This warranty does not cover misuse, impact damage or obvious abuse of the device. No warranty or affirmation of fact, expressed or implied, other than stated above, is made or authorized by SIMS Level 1, and SIMS Level 1's liability in all events is limited to the purchase price paid for the device.

NOTE: Federal (U.S.A.) Law requires contaminated Medical Equipment to be cleaned and disinfected before shipment. If this is not done your unit will be immediately returned as it is received. Be sure that ALL water is drained from the unit before packing and shipping.

FOR QUESTIONS, CONTACT YOUR AUTHORIZED DISTRIBUTOR OR THE SIMS LEVEL 1 SERVICE DEPARTMENT at 1-800-5-LEVEL-1 in the U.S.A. and Canada, or (781) 878-8011. Be sure that all of the following information is included: hospital name, address, telephone number, contact person, the serial number of the device and the apparent problem.

For service, ship prepaid to:
SERVICE DEPARTMENT
SIMS LEVEL 1, INC.
160 WEYMOUTH STREET
ROCKLAND, MA 02370-1136

NOTE: Please write the RGA# on the outside of the shipping box.

Non-Warranty Service

Units received which have suffered obvious abuse or impact damage and units no longer under warranty will be promptly inspected and a written estimate of repair costs will be sent or faxed. A purchase order will be required from the hospital consistent with the written estimate.

SERIAL NUMBER LABEL
Units returned for warranty service must have serial numbers intact. Those with missing or altered serial numbers will be serviced as non-warranty repairs.

PROMPT DISPOSITION
SIMS Level 1 will make every effort for prompt correction or other adjustment with respect to any product which proves to be defective.

Specifications

If any electromagnetic or other interference between devices is found during normal use, please notify your authorized distributor or SIMS Level 1 for assistance.

This equipment is not suitable for use in the presence of a flammable anesthetic mixture, with air or with oxygen or nitrous oxide. Additional circuit diagrams and information are available upon request.

This device complies to: UL544

Physical Specifications

Length, overall	48 inches	(1.22m)
Width, overall	13 inches	(34cm)
Depth, overall	10 inches	(26cm)
Weight, assembled, dry	20 pounds	(9.5kG)
Distilled water capacity	0.43Gal	(1.4L)
Air source pressure	300 mmHg	

Electrical Specifications

Input Voltage	110 VAC
Operating Frequency	50-60 HZ
Operating Current	12 Amps
Auxiliary Outlet	1.5 Amps
Temperature Set Point	41.7°C ±0.3°C
Over Temperature Set Point	43.9 °C ± 0.1°C

Environmental Specifications

	Temperature	Humidity
Operation	10°C-45°C	30%-75%
Transport	0°C-70°C	30%-75%
Storage	0°C-70°C	30%-75%

This product may be a potential biohazard. Handle and dispose of in accordance with accepted medical practice and applicable regulations.

Accessory, Maintenance and Calibration Part Numbers

H-2 Pressure Infusion Chambers:	7204010
O-Ring Kit:	8004003
Thermal Calibration Well:	8003002
D-Series Calibration Thermometer (D-Series TempCheck DSTA-40):	8001040

Parts and Electrical Schematics

System 1000 Electrical Parts List and Electrical Schematics are provided on the pages that follow below. Questions or requests for additional information may be faxed to your authorized distributor or the SIMS Level 1 Technical Service Department at (781)878-8201 or by calling SIMS Level 1 Technical Service Department at 1-800-5-LEVEL-1 (U.S.A. and Canada) or 781) 878-8011.

Any service performed on this unit not authorized by SIMS Level 1 technical personnel, or by an authorized distributor of SIMS Level 1, will void the warranty and transfer liability for any malfunction to the servicing organization. SIMS Level 1, Inc. reserves the right to make changes, without further notice, to any products herein to improve reliability, function, or design.

Electrical Parts List

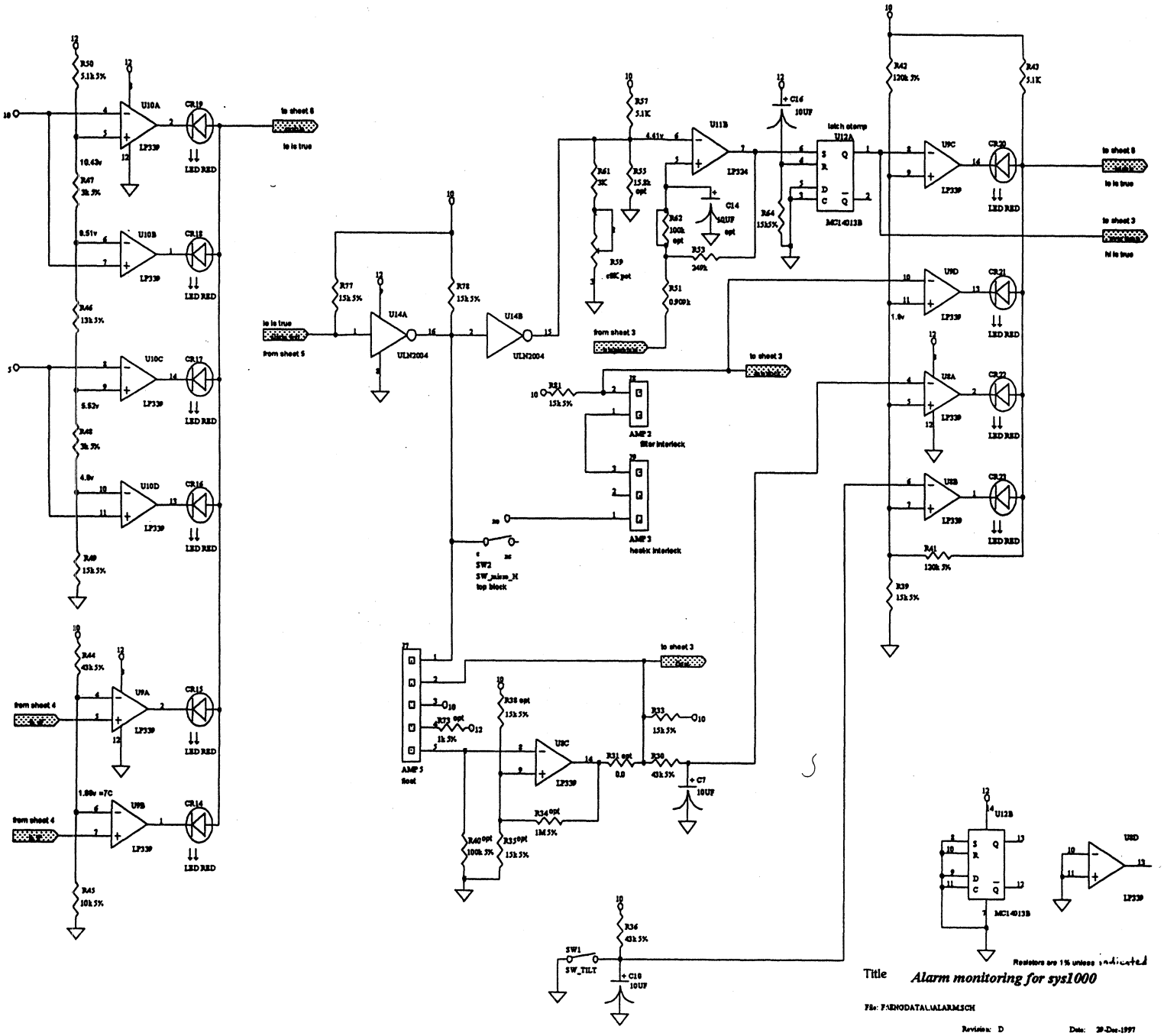
Schematic Symbol	Ordering Part Description	Part Number
C2, C3, C4, C13	CAP, 0.1UF CERM CW20C104	60-02-003
C1	CAP, HEX 0.68UF LNFILTR	60-02-011
C5, C20	CAP, 1UF	60-02-012
C6, C7, C8, C10, C14, C15, C16, C17, C21	CAP, 10UF 25V TANTALUM	60-02-001
C11	CAP, 470UF, LOW ESR, 4	60-02-015
C18	CAP, 100UF, LOW ESR, 10	60-020-14
C9	CAP, 220UF 35V ELEC	60-02-004
C12	CAP,. 100PF 1KV CERMDIS	60-02-002
R68	0.1 RES. 0.1 OHM	60-01-086
R1, R5, R6, R13, R15, R24, R60, R84, R89, R91	RES. 1.0K MF1/8W 1%	60-01-049
R59, R88	RES. 2K 20-Turn TOP AD	60-01-018
R47, R48, R61	RES. 3.0K CF1/4W5%	60-01-022
R32	RES. 3.83 K MF1/8W1%	60-01-079
R90, R96	RES. 4.02K MF1/8W1%	60-01-091
R43, R50, R57	RES. 5.1K CF1/4W 5%	60-01-082
R45	RES. 10K CF1/4W5%	60-01-012
R7, R17	RES. 11.0 K MF1/8W1%	60-01-019
R10, R14, R23, R69, R86	RES. 11.8K MF1/8W 1% RN	60-01-076
R46	RES. 13K MF1/8W 1%RN	60-01-081
R25A-D, R28A-D, R29A-D, R33, R38, R39, R49, R55, R56, R58, R63A-D, R64, R77, R78, R81, R97A-D	RES. 15K SIP FRI4-153G	60-010-55
R18, R19, R22, R70, R71, R74, R76, R85, R87, R93	RES. 15.4K MF1/8W1%	60-01-001
R65, R94	RES. 15.8 K MF1/8W1%	60-01-027
R66	RES. 19.6K MF 1/8W 1% RN	60-01-111
R31, R44	RES. 43K CF1/4W 5%	60-01-083
R27, R72	RES. 46.4 K MF1/8W1%	60-01-031
R95	RES. 86.6K MF1/8W1%	60-01-034
R92	RES. 105 K MF 1/8W 1% RN	60-01-064
R41, R42	RES. 120.0 K CF11/4W5%	60-01-013
R80	RES. 200K CF11/4W5%	60-01-084
R53	RES. 249K MF 1/8W1%	60-01-071
R2, R4	RES. 270 OHM CF1/4W5%	60-01-020
R37	RES. 453 MF1/8W1% RN55	60-01-051
R12	RES 487 MF1/8W 1% RN	60-01-085
R20, R26, R34, R75, R79, R83	RES 1MEG MF1/8W 1% RN	60-01-073

Electrical Parts List (continued)

Schematic Symbol	Ordering Part Description	Part Number
R8, R11, R16, R54	RES. 8.2MEG CF1/4W5%	60-01-021
R52 on sheet 5	RES. 10 MEG CF1/2W5%	60-01-017
LP324	IC LP324 OPAMP	60-05-008
LP329	IC LP339N OR AN QUAD COMP	60-05-001
U3, U4	IC OPTOCOUPLER MOC3063	60-05-010
F1, F2	SLOW BLOW FUSE, 1.5A	60-23-028
F3, F4	FUSE, SLOW-BLOW PIGTAI	60-23-021
CR10	LED YELLOW SUPER BRIGHT	60-10-012
CR8, CR10, CR11, CR14, CR15, CR16, CR17, CR18, CR19, CR20, CR21, CR22, CR23	LED RED SUPER BRIGHT	60-10-017
CR1, CR2, CR12	LED GRN SUPER BRIGHT	60-10-018
VR1	IC 10V REF MC1404U10	60-05-018
VR3	SWITCHING REGULATOR	60-05-019
U14A, U14B, U14C, U14D, U14E, U14F, U14G	IC ULN2004A (MOTOROLA)	60-05-009
CR9	DIODE 1N4001	60-03-005
U16	LCD JEWELL MVOLT MTR	60-10-004
J6, J11	HEADER 4 PIN STRGT AMP	60-46-011
J4	HEADER POS LOCKING AMP	60-46-063
J5, J9, J12, J13	HEADER 3 PIN STRGT AMP	60-46-010
J7	HEADER 5 PIN STRGT AMP	60-46-012
J8	HEADER 2 PIN STRGT AMP	60-46-009
J10	HEADER 6 PIN STRGT AMP	60-46-038
SW1	TILT SW NC	60-40-041
SW2	USWITCH B2-500571 OTTO	60-40-042

Electrical Parts List (continued)

Schematic Symbol	Ordering Part Description	Part Number
U1, U2	IC TRIAC Q6025L6	60-050-13
CR5, CR6	IC BRIDGE RECTIFIER DB101	60-05-012
U12A, U12B	DUAL FLIP FLOP MC14013B	60-05-021
K1	RELAY OMRON G6C2117P-U	60-20-011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Revision: D
Date: 29-Dec-1997
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MC14013B
LED RED
ULN2004
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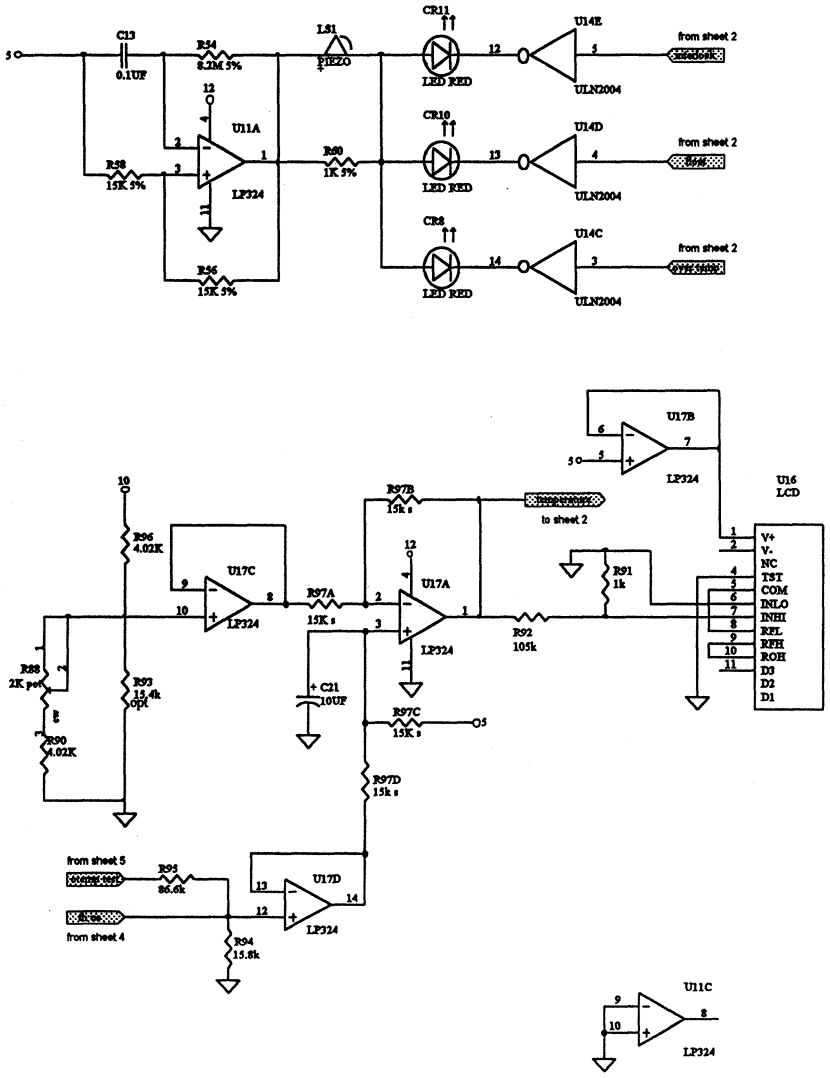
to sheet 3
from sheet 5
from sheet 4
from sheet 3
AMP 2
filter interlock
AMP 3
heater interlock
AMP 5
float
SW2
SW_minm_M
top block
SW1
SW_TILT



Resistors are 1% unless indicated

Title *Displays and Audio for sys1000*

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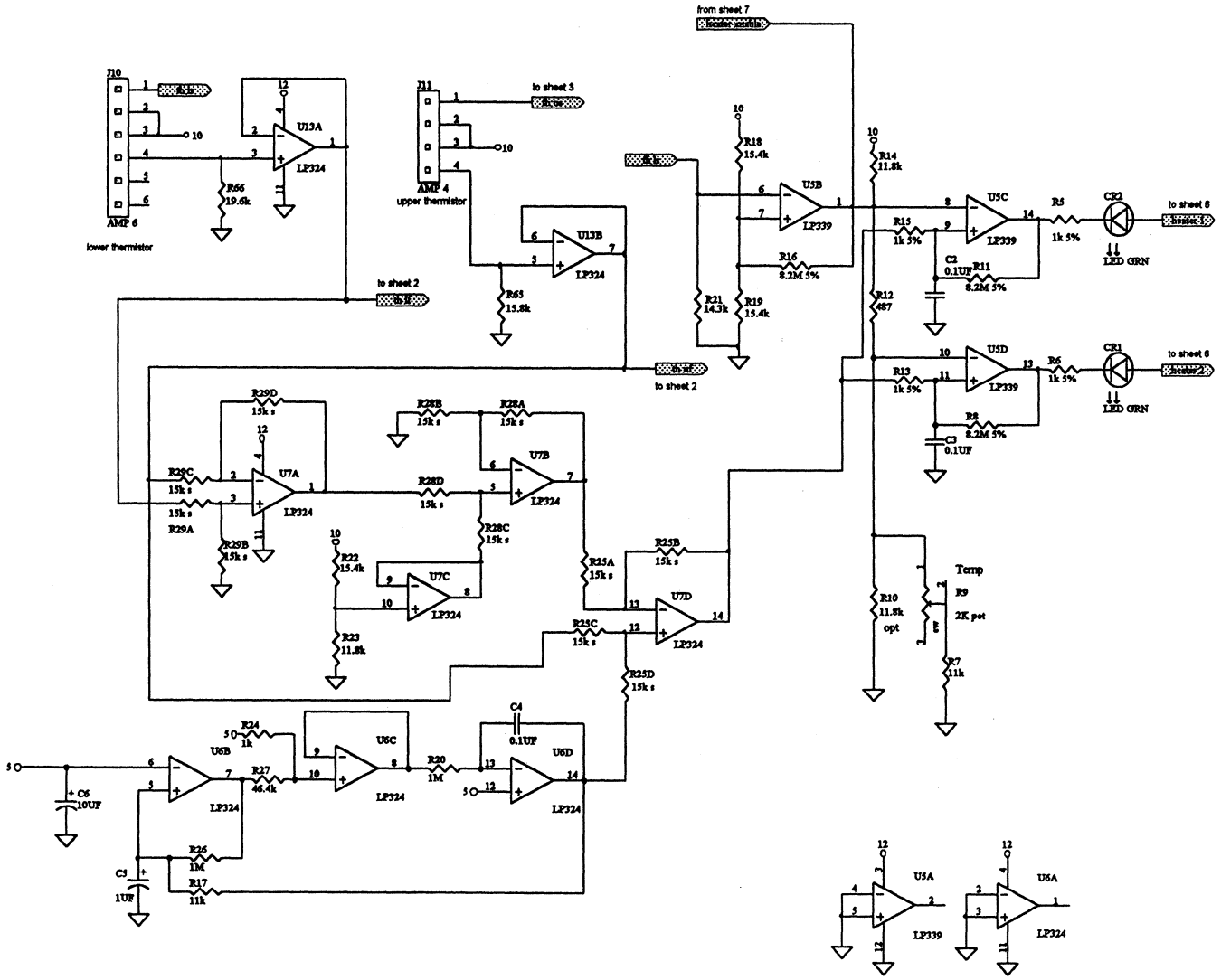
Revision: D

Date: 29-Dec-1997



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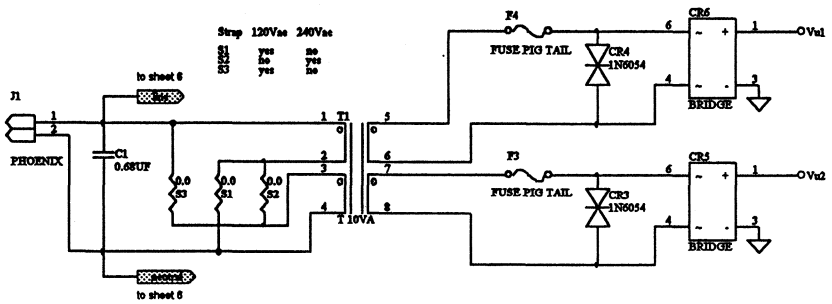
Revision: D Date: 29-Dec-1997


Strap 120Vac 240Vac
S1 yes no
S2 no yes
S3 yes no
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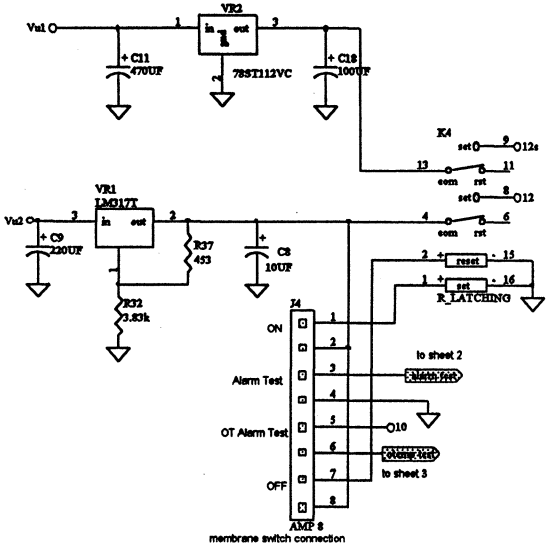
J1
PHOENIX
C1
0.68UF
0.0
S3
0.0
S1
0.0
S2
T1
T 10VA
F4
FUSE.PIG TAIL
CR4
1N6054
CR6
BRIDGE
Vs1
F3
FUSE.PIG TAIL
CR3
1N6054
CR5
BRIDGE
Vs2
to sheet 6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C11
470UF
C18
100UF
K4
12s
12
VR1
LM317T
Vs2
C9
220UF
R37
453
C8
10UF
R32
3.83k
reset
set
R_LATCHING
J4
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Alarm Test
OT Alarm Test
OFF
AMP 8
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to sheet 3
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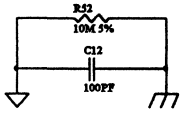
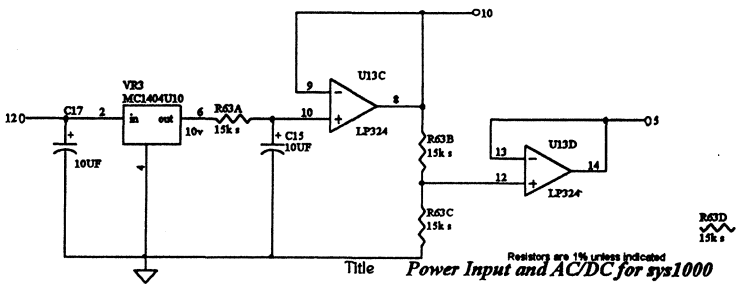

R32
10M 5%
C12
100PF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VR3
MC1404U10
120
C17
10UF
10v
R43A
15k s
C15
10UF
U13C
LP324
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U13D
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R43C
15k s
R43D
15k s
Resistors are 1% unless indicated
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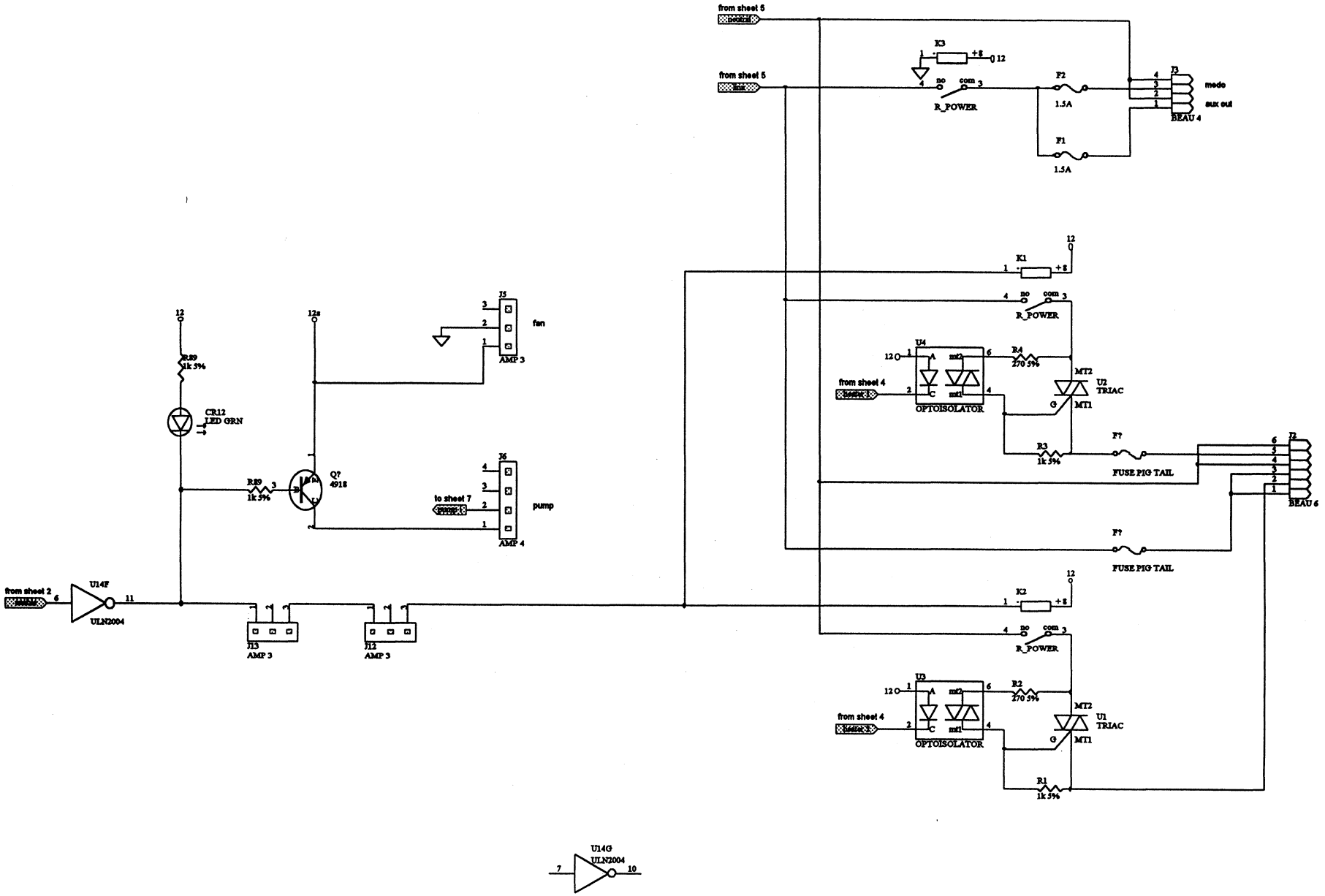
Power Input and AC/DC for sys1000
File: F:\ENGDATA\..\PWRIN.SCH
Revision: D
Date: 29-Dec-1997



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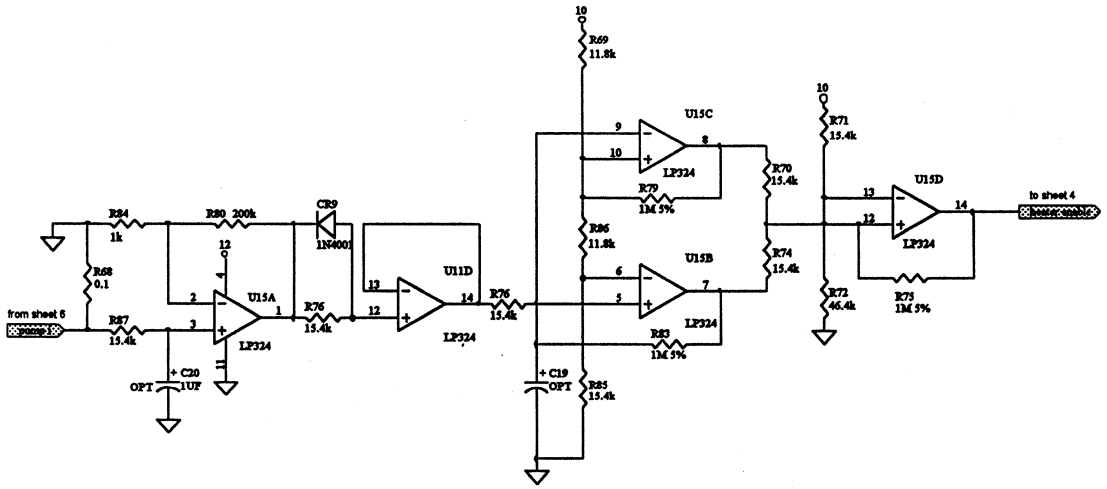
Revision:D Date: 29-Dec-1997



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Title ***Pump Condition Monitoring for sys1000***

File:F:\ENGDATA\.\MONITOR.SCH

Revision: D Date: 29-Dec-1997

Symbol Glossary for Hardware and Disposables

	CIRCULATING WATER BATH TEMPERATURE Displays temperature of the circulating water bath in °C. This is **not** the temperature of the fluid delivered to the patient.
	WATER OVER TEMPERATURE ALARM TEST The Alarm Test switch with this symbol on the power and alarm test panel may be pressed and held to confirm proper operation of the over temperature circuitry. When the switch is released, the alarm will continue to sound. This is normal operation. To clear the alarm condition, turn the unit off and then back on again.
	ALARM TEST This Alarm Test switch on the power and alarm test panel may be pressed and held to confirm proper operation of the audible and visual alarm systems. When the switch is released, the "OVER TEMP" alarm will continue to sound. This is normal operation. To clear the alarm condition, turn the unit off and then back on again.
	POWER OFF This ORANGE membrane switch turns the equipment off. Gently press to deactivate the power.
	POWER ON This GREEN membrane switch turns the equipment on. Gently press to activate power.
	Attention. See Instructions for Use.
	Do not bend heat exchanger tube. Bending the heat exchanger tube may damage the inner aluminum tube. If the tube is bent, serious patient injury or death could result.

NOTES:

NOTES:

LEVEL 1

SIMS Level 1, Inc.
160 Weymouth Street
Rockland, MA 02370
U.S.A.
Phone: (781) 878-8011
U.S.A./Canada:
1-800-5-LEVEL-1
Fax: (781) 878-8201

SIMS SMITHS INDUSTRIES
Medical Systems